



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

647.7501
Job Sheet 181377



Part No: 647.7501

Job Qty: 4 ea

Part Name: Lower Cutter Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/26/18

Job Tracking No:

Due Date: 9/10/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV A IPP REV:A 12.10.04 NEW ISSUE DD VERF:JLM

Ship Via:

728

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup	Run	Workcenter / Supplier	Lead Time	
					hrs	Hrs			
90	Start up Operation	4 Ea		9/10/18	0.00	0.00	Start Up Stores/Pkg-1	DAS 6-89	JAN 03 2019
110	Packaging	4 pcs		9/10/18	0.00	0.00	Packaging1-1	6-89	JAN 03 2019
120	Small Fab	4 pcs		9/10/18	0.00	5.13	Small Fab-1	9-89	36 DAS
130	QC	4 pcs		9/10/18	0.00	0.00	QC5		JAN 23 2019 68
140	Packaging	4 pcs		9/10/18	0.00	0.00	Packaging3-CLK001	6-89	JAN 23 2019
150	QC21-SA	4 Ea		9/10/18	0.00	0.00	QC21	6-89	JAN 23 2019

Part Op 120 - Assemble as per dwg and apply locite 598 on all faying surfaces per note 2.
Descriptions: 140 - ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING THE P# AND REV***

DAS 21 9-89
JAN 23 2019

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
646.3015	Blade	8 Ea (2 ea)	90-Start up Operation	5105900
647.7601	Lower Deflector Assembly	4 Ea (1 ea)	90-Start up Operation	5141609
647.7810	Bracket A	4 Ea (1 ea)	90-Start up Operation	50855912 5115101x2
647.7811	Bracket B	4 Ea (1 ea)	90-Start up Operation	5114688
647.7813 114	Center Plate, Lower	4 Ea (1 ea)	90-Start up Operation	5107208
647.7814 114	Fwd Bracket	4 Ea (1 ea)	90-Start up Operation	5112681
647.7815 122	Fwd Bracket	4 Ea (1 ea)	90-Start up Operation	5113568
647.7816 122	Aft Bracket	4 Ea (1 ea)	90-Start up Operation	5113471
647.7817	Aft Bracket	4 Ea (1 ea)	90-Start up Operation	5113838
MS21042L08	Nut	52 Ea (13 ea)	90-Start up Operation	5100409
MS21042L3	Nut	12 Ea (3 ea)	90-Start up Operation	5132368
MS27039-08-19	Screw	28 Ea (7 ea)	90-Start up Operation	5104359
MS27039-08-24	Screw (MS27039-0824)	24 Ea (6 ea)	90-Start up Operation	5108209
MS27039-1-19	Screw	12 Ea (3 ea)	90-Start up Operation	511513412 5132205x10
NAS1149F0332P	Washer	24 Ea (6 ea)	90-Start up Operation	5133206
NAS1149FN832P	Washer	104 Ea (26 ea)	90-Start up Operation	5136368

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	646.3015	8	13	0
	647.7601	4	3	0
	647.7810	4	11	0

DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="width:15%;">Skid-tube ☐</td> <td style="width:15%;">Cross tube ☐</td> <td style="width:15%;">Water Jet ☐</td> <td style="width:15%;">Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																									
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DART Aerospace Ltd. 1270 Aberdeen Street Hamilton, ON K6A 1K7 CANADA TEL: 905.613.632 - 5200 Email: sales@dartaero.com www.dartaerospace.com Date: 01/03/19			Completed By																																										
			Lead hand / Supervisor Approval Verification																																										
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OTHER :																																													

647.7811	4	3	0
647.7813	4	3	0
647.7814	4	2	0
647.7815	4	3	0
647.7816	4	3	0
647.7817	4	2	0
MS21042L08	52	1,478	0
MS21042L3	12	4,552	0
MS27039-08-19	28	760	0
MS27039-08-24	24	95	0
MS27039-1-19	12	380	0
NAS1149F0332P	24	1,297	0
NAS1149FN832P	104	1,062	0

Part Specifications

Specifications could not be found.

Plex 7/26/18 7:49 AM Dart.lajeunesse.marie

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

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